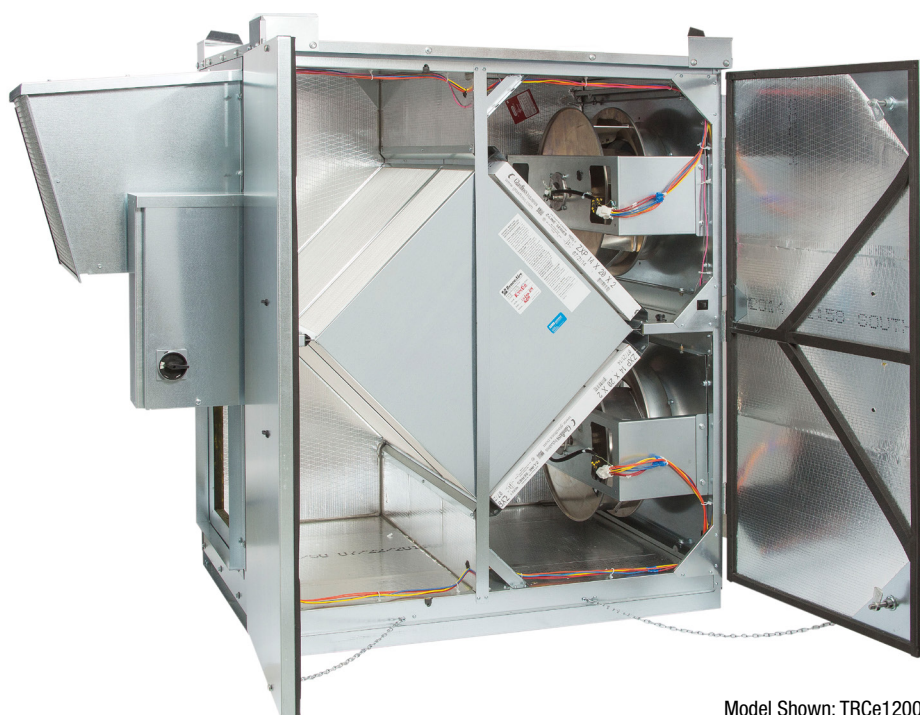


EC Motor Supplemental Manual

Supplemental Manual for Options

TRCe1200



Model Shown: TRCe1200RT

⚠ WARNING

RISK OF FIRE, ELECTRIC SHOCK, OR INJURY. OBSERVE ALL CODES AND THE FOLLOWING:

1. Before servicing or cleaning the unit, switch power off at disconnect switch or service panel and lockout/tag-out to prevent power from being switched on accidentally. More than one disconnect switch may be required to de-energize the equipment for servicing.
2. This installation manual shows the suggested installation method. Additional measures may be required by local codes and standards.
3. Installation work and electrical wiring must be done by qualified professional(s) in accordance with all applicable codes, standards and licensing requirements.
4. Any structural alterations necessary for installation must comply with all applicable building, health, and safety code requirements.
5. This unit must be grounded.
6. Sufficient air is needed for proper combustion and exhausting of gases through the flue (chimney) of fuel burning equipment that might be installed in the area affected by this equipment. If this unit is exhausting air from a space in which chimney vented fuel burning equipment is located, take steps to assure that combustion air supply is not affected. Follow the heating equipment manufacturer's requirements and the combustion air supply requirements of applicable codes and standards.
7. Use the unit only in the manner intended by the manufacturer. If you have questions, contact the manufacturer.
8. This unit is intended for general ventilating only. Do not use to exhaust hazardous or explosive materials and vapors. Do not connect this unit to range hoods, fume hoods, or collection systems for toxics.
9. When cutting or drilling into wall or ceiling, do not damage electrical wiring and other hidden utilities.
10. If installed indoors, this unit must be properly ducted to the outdoors.

⚠ CAUTION

When an external 10 VDC source control is used, the maximum distance between the EC Motor and 10 VDC source control cannot exceed 33 ft (10 m).

⚠ CAUTION

Make sure clean filters are installed before balancing airflow. Dirty or clogged filters reduce airflow through the unit.

⚠ CAUTION

To avoid motor bearing damage and noisy and/or unbalanced impellers, keep drywall spray, construction dust, etc., out of unit.

⚠ CAUTION

Very low airflow rates may result in fouling of the energy exchanger core. Do not reduce airflow to below 250 cfm per core.

1.0 OVERVIEW 4

1.1 DESCRIPTION4

1.2 OPERATING CONTROLS.....4

2.0 PERFORMANCE DATA 5

2.1 TRCe1200 ECM OPERATING RANGE5

2.2 TRCe1200RT ECM OPERATING RANGE5

3.0 INSTALLATION 6

3.1 PRINCIPLES OF EXTERNAL CONTROL.....6

3.2 ELECTRICAL SPECIFICATIONS6

3.3 WIRING SCHEMATICS.....7

 3.3.1 TRCe12007

 3.3.2 STC7D Timer High Speed Field Wiring (Optional Accessory).....8

4.0 OPERATION 9

4.1 AIRFLOW PERFORMANCE9

4.2 MEASURING AIRFLOW9

 4.2.1 Equipment Required.....9

 4.2.2 Cross Core Static Pressure Measurement Instructions.....9

4.3 AIRFLOW VERSUS PRESSURE DROPS..... 10

1.0 OVERVIEW

S&P USA operations are based in Jacksonville, Florida. This geographically strategic location allows the shipment of products throughout the U.S. and Canada. The Jacksonville manufacturing facility has more than 150,000 square feet of warehouse space for the stocking of a comprehensive range of products. This permits the overnight delivery of many popular model sizes to anywhere in the U.S. and Canada.

At S&P USA we take pride in the fact that our customers receive only the very highest levels of customer service and care. Our internal and external technical and customer service teams are on-hand to provide professional and experienced application advice to enable our customers to apply our products to their particular ventilation and air movement applications. As the USA sales, marketing and distribution division of the S&P Group of companies we are committed to providing only the very highest levels of customer service. Our commitment in providing only the very highest standards of customer service is key to our company strategy.

S&P Ventilation Group is the world's leading fan manufacturer. It celebrated its 50th anniversary in 2001. S&P is able to offer a range of ventilation products benefiting from over 50 years of experience in the industry. The company's impressive, long-term growth is the result of one simple philosophy - develop an air moving product that effectively and efficiently meets the needs of the customer, supported by unparalleled engineering, distribution and service.

In 1951 Eduard and Josep Palau, both born in Ripoll, Spain, founded the company Soler & Palau (S&P). From the very start the business proved to be their vocation. Together they combined their extensive knowledge and flair to ensure the successful start of their business project. There is continual in-house product development with state-of-the-art technology, and a continued program of in-house laboratory certifications.

Currently S&P's R&D, manufacturing and distribution facilities occupy a total of 1.1 million square feet, with offices and locations around the globe. S&P products can be found in virtually any commercial or residential application, ranging from innovative, quiet and reliable room ventilators to large diameter, high capacity exhaust systems designed for critical applications in some of the world's toughest environments.

1.1 DESCRIPTION

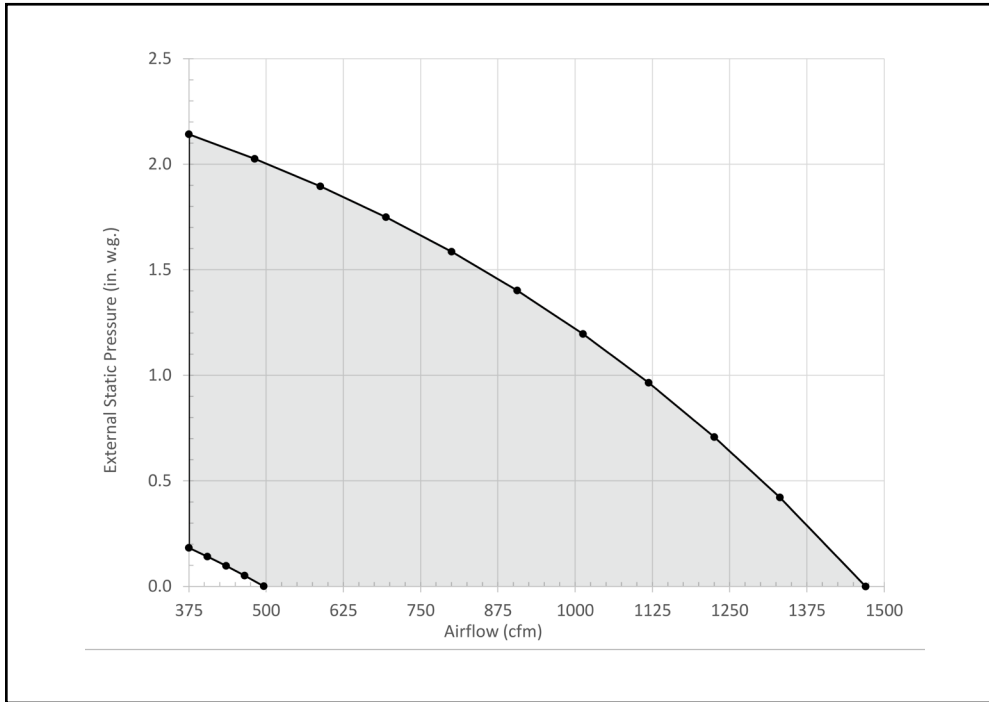
S&P's light commercial units are offered with optional electronically commutated motors (ECM). ECM motors have higher efficiencies with considerable energy savings over a standard permanent split capacitor motor. The ECM motors offered in S&P ERVs are constant torque with a variety of speed control options. The motors operate at fixed speed or variable speed with speed inputs from circuit board-mounted trimming potentiometer(s), panel-mounted potentiometer(s), or 0–10 Vdc analog signal.

1.2 OPERATING CONTROLS

A wide variety of low voltage (24 VAC) control schemes may be selected to meet the ventilation needs of the facility. These include time clock, occupancy sensor, carbon dioxide sensor, and others. Building Management Systems (BMS) may also control the unit with external control by others.

2.0 PERFORMANCE DATA

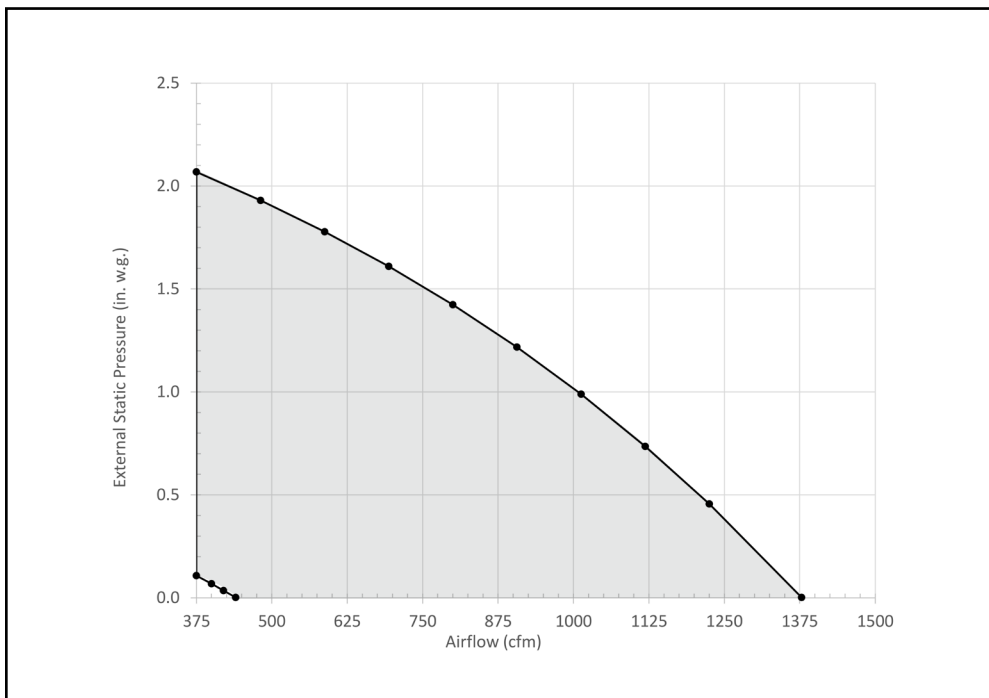
2.1 TRCe1200 ECM OPERATING RANGE



TRCe1200 ECM		
Sample Points		
CFM	ESP*	Watts
375	2.14	710
481	2.03	765
588	1.90	814
694	1.75	859
800	1.59	899
906	1.40	933
1013	1.20	963
1119	0.97	987
1225	0.71	1006
1331	0.42	1019

Note: Watts is for the entire unit.
*Inches Water Column

2.2 TRCe1200RT ECM OPERATING RANGE



TRCe1200RT ECM		
Sample Points		
CFM	ESP*	Watts
375	2.07	710
481	1.93	765
587	1.78	814
693	1.61	859
800	1.42	899
906	1.22	933
1012	0.99	963
1118	0.74	987
1225	0.46	1006
1378	0.00	1024

Note: Watts is for the entire unit.
*Inches Water Column

3.0 INSTALLATION

3.1 PRINCIPLES OF EXTERNAL CONTROL

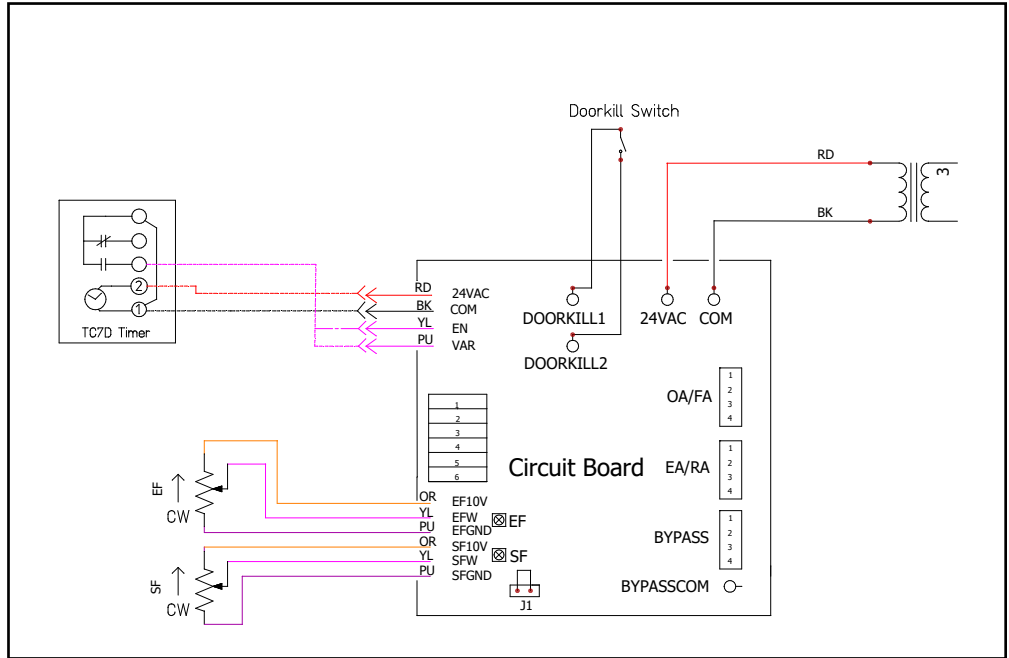
The light commercial units with EC motors are designed for control by a wide variety of low voltage (24 VAC) controls to meet the ventilation needs of the facility. These include time clock, occupancy sensor, carbon dioxide sensor, BMS, and others. These devices are commonly known as 2-wire, 3-wire, and 4-wire devices. S&P offers separately the following for standalone control of the ERV:

- Digital Time Clocks STC7D-W and STC7D-E
- Occupancy Sensors SMC-C and SMC-W
- Carbon Dioxide Sensor/Controllers SCO2-W and SCO2-D

3.2 ELECTRICAL SPECIFICATIONS

Electrical Ratings for ECM Units					
	Phase (unit)	Input Voltage	FLA (motor)	MCA (unit)	MOPD (unit)
TRCe1200	1	115VAC	6.7	15.1	20
		208-230VAC	3.4	7.7	15

3.3.2 STC7D Timer High Speed Field Wiring (Optional Accessory)



4.0 OPERATION

4.1 AIRFLOW PERFORMANCE

The ERV is factory wired to operate at low adjustable SPEED 1 and variable SPEED 2.

Airflows must be measured and the unit's potentiometers adjusted so that it operates at the airflow volumes specified for the installation.

Use the pressure taps in the core and filter doors to determine the airflow. Section 4.3 translates the pressure drop across the energy recovery core to the actual airflow volume.


4.2 MEASURING AIRFLOW


4.2.1 Equipment Required


- Magnehelic gauge or other device capable of measuring 0–1.5 in. water of differential pressure.
- 2 pieces of flexible tubing, 1/8" ID, 1/16" wall works best.


4.2.2 Cross Core Static Pressure Measurement Instructions


- The individual differential pressures (DP) are measured using the installed pressure ports located in the front of the units core access doors.
- To read SCFM of Fresh Air (FA) install the "high" pressure side (+) of your measuring device to the Outside Air (OA) port and the "low" pressure side (-) to the Fresh Air (FA) port.
- To read SCFM of Room Air (RA) install the "high" pressure side (+) of your measuring device to the Room Air (RA) port and the "low" pressure side (-) to the Exhaust Air (EA) port.
- Use the reading displayed on your measurement device to cross reference the CFM output using the conversion chart.
- Adjust airflow by changing the potentiometer setting for the measured airstream.

 NOTE: Be sure to remove cap from pressure port before inserting tubing. Ensure tubing is well seated in pressure ports.

 NOTE: The tubing should extend in the pressure port approximately 1".

 NOTE: These ports are carefully located on the unit to give the most accurate airflow measurement. Do not relocate ports.

 NOTE: Be sure to replace cap into pressure port when airflow measuring is complete.

 NOTE: For best performance the airflow rate for both the FA and EA should be roughly equal ("balanced"). In some facilities a slight positive or negative pressure in the building is desired. RenewAire ERVs can generally operate with a flow imbalance of up to 20% without significant loss in energy recovery efficiency.

4.3 AIRFLOW VERSUS PRESSURE DROPS

AIRFLOW PREDICTED BY PRESSURE DROP ACROSS CORE (SCFM)				
DP ("H ₂ O)	TRCe1200 ECM		TRCe1200RT ECM	
	FA	RA	FA	RA
0.10	--	--	335	--
0.15	380	320	450	--
0.20	500	440	555	--
0.25	620	565	650	--
0.30	740	695	745	--
0.35	860	825	835	300
0.40	980	960	920	380
0.45	1095	1095	1005	475
0.50	1215	1235	1085	575
0.55	1330	1375	1165	685
0.60	1450	1515	1240	805
0.65	1565	--	1315	935
0.70	--	--	1385	1070
0.75	--	--	1460	1220
0.80	--	--	1530	1375
0.85	--	--	--	1535

NOTES

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